



A Study on Removal of Cadmium(II) from Aqueous solutions by Adsorption on Red Mud

Kumar Sujata¹, Singh D., Upadhyay M²., Mishra A.K and Kumar Saroj

Department of Chemistry, K. Govt. Arts and Sc. College Raigarh, CG, INDIA

¹Department of Chemistry, Kirodimal Institute of Technology, Raigarh, CG, INDIA

²Department of Chemistry, Dr. C.V. Raman University, Bilaspur, CG, INDIA

Available online at: www.isca.in, www.isca.me

Received 10th February 2014, revised 15th March 2014, accepted 14th April 2014

Abstract

The present study aims to evaluate the removal characteristics of red mud as adsorbent to remove Cd(II) ion from aqueous solutions by batch experiments under various experimental conditions. Freundlich and Langmuir adsorption isotherm models have been used to discuss the data obtained. Lagergren first-order equation, pseudo-second-order equation and intra-particle diffusion models have been used to discuss the kinetics. To have an idea about spontaneity and feasibility of the adsorption process, thermodynamic parameters such as change in free energy ΔG , change in enthalpy ΔH and change in entropy ΔS have been evaluated and discussed.

Keywords: Red mud, adsorption, Cd(II) ion, Langmuir isotherm, Lagergren first-order equation, pseudo-second-order equation.

Introduction

Cadmium is used in many industries including paints, batteries, alloys, electric contacts etc. The wastes of these industries contain cadmium which pollute soil and river and cause serious problem to environment and human health.

Adsorption method is effective and economical among various methods to remove heavy metals from aqueous system. A large number of substances have been used as adsorbents along with red mud¹⁻⁵.

Red mud is a by-product of aluminium industry. It mainly consists oxides of aluminium, iron, silicon and calcium and has been suggested as a cheap adsorbent to remove heavy metals from aqueous system⁶⁻¹⁰.

To evaluate adsorption characteristics of red mud this study has been carried out. Different conditions of experiments are: Initial Cd(II) ion concentration, contact time, pH, temperature and particle size. Adsorption kinetics, different isotherms and thermodynamic parameters have been discussed.

Material and Methods

Red mud was obtained from BALCO, Korba(C.G). For characterization and morphology of red mud SEM and FTIR were obtained from SAIF-IIT Bombay. Stock solutions of Cd(II) was prepared from A.R. quality Cd(NO₃)₂.

1.0 g of red mud was added in 25 ml aqueous solution of Cd(II) of given concentration in different glass bottles and was shaken

in shaking machine. At different time intervals, the solutions were centrifused, filtered and analyzed for concentration by spectrophotometer. Different parameters were : Initial Cd(II) concentration (100,150, 200 and 250 mgL⁻¹), contact time (20,40,60,80,100,120 and 140 min.), pH (2.0, 4.0, 6.5 and 8.0), temperature (303K, 313K and 323 K) and particle size (45 μ , 75 μ and 150 μ) Initial Cd(II) concentration used were 25, 50, 75, 100, 125, 150, 175, 200, 225 and 250 mgL⁻¹ for the equilibrium study.

The following mass balance equation¹¹ was used to calculate the amount of Cd(II) ion adsorbed :

$$q_e = V (C_i - C_e) / m$$

where C_i and C_e are Cd(II) ion concentration in mgL⁻¹ before and after adsorption respectively, V is the volume of adsorbate in litre, and m is the weight of the adsorbent in grams. The percentage of removal of Cd(II) ion was calculated from the following equation¹¹ :

$$\text{Removal \%} = 100 (C_i - C_e) / C_i$$

Results and Discussion

Characterisation of red mud: Different red mud contain the same basic chemical elements but in different proportions. Different compounds present are Fe₂O₃, Al₂O₃, SiO₂, CaO, Na₂O and TiO₂.

Figure-1(a) is the SEM spectrum of red mud before adsorption and 1(b) after adsorption. It is evident from figure 1(b) that adsorption of cadmium has taken place between 3 to 4 keV.

The FTIR spectra of red mud before and after adsorption is shown in figure-2. It shows a broad band around 3500 cm^{-1} , which is attributed to surface -OH group of silanol groups (-Si-OH) and adsorbed water molecules on the surface¹². A peak around $1400\text{ cm}^{-1} - 1600\text{ cm}^{-1}$ is attributed to presence of

carbonate. A strong peak at 995.22 cm^{-1} is due to stretching vibration of Si(Al)-O group¹². Figure 2(b) shows a new peak at 861.61 cm^{-1} which is associated with Cd-O(H) stretching vibrations¹³ showing the adsorption.

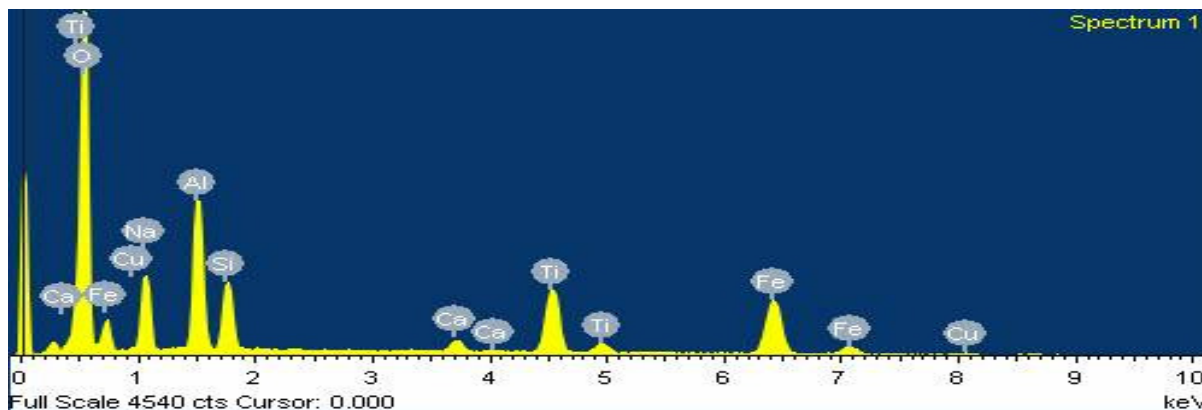


Figure-1(a)
 Before adsorption (45μ)

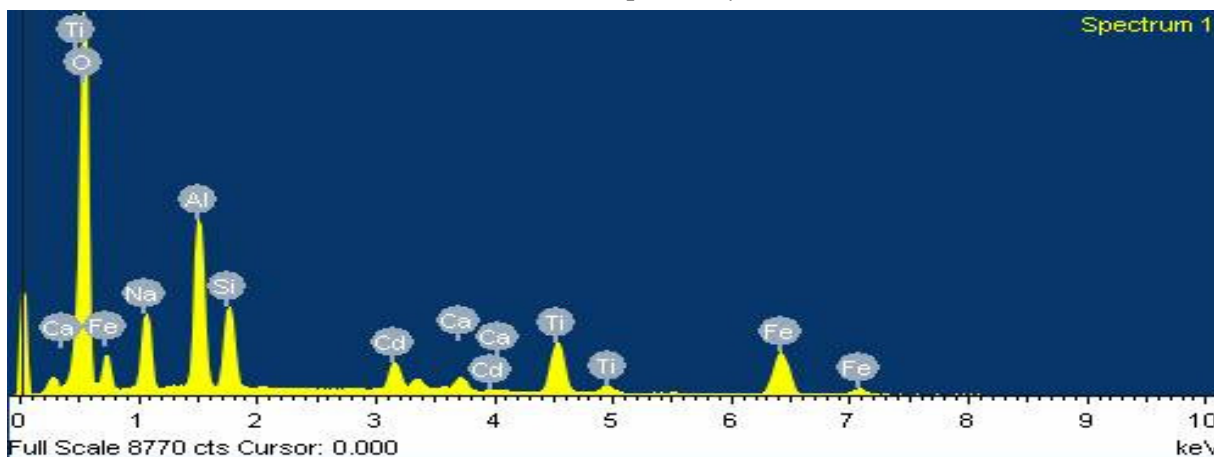


Figure-1(b)
 After adsorption (45μ)

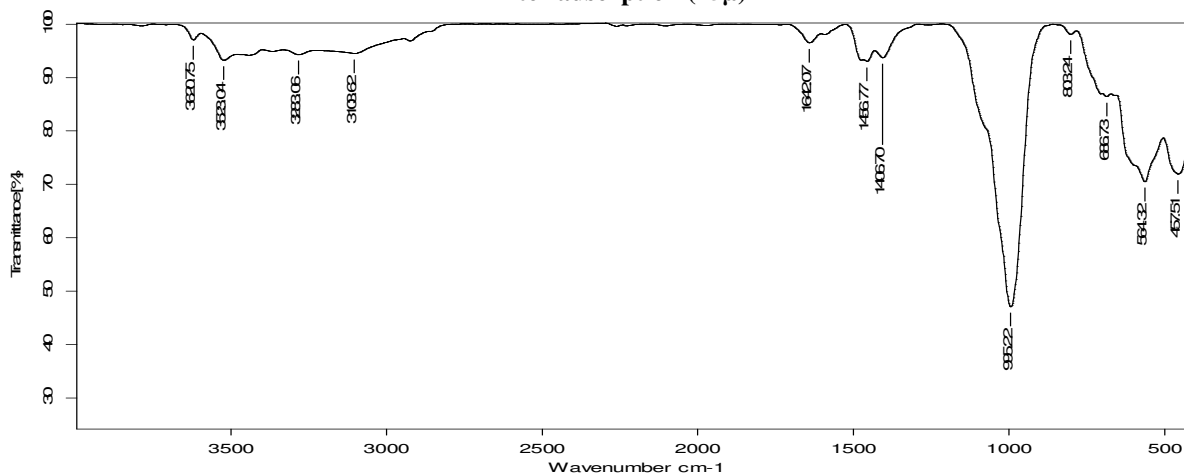


Figure-2(a)
 FTIR before adsorption

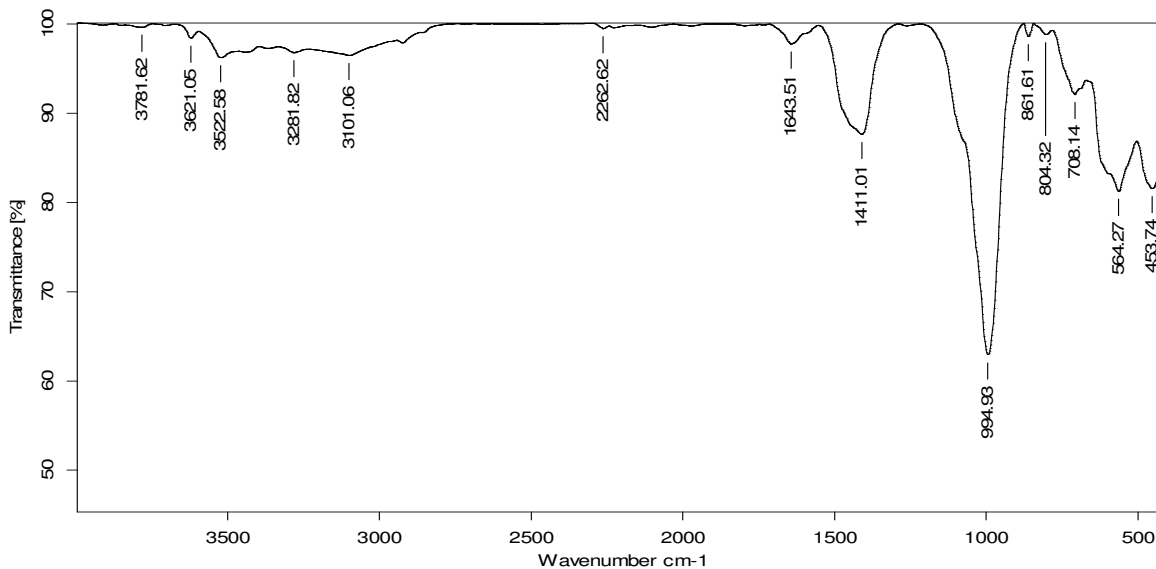


Figure-2(b)
 FTIR after adsorption

Effect of initial Cd(II) ion concentration: Graph between percentage removal of Cd(II) ion versus different initial concentrations has been shown in figure-3. It is evident that with increase in initial Cd(II) ion concentration, the percentage removal of Cd(II) ion decreases from 77.60% at 100 mgL^{-1} to 65.92% at 250 mgL^{-1} . It may be due to the fact that adsorbents possess a limited number of active sites and these sites become saturated at certain concentration.

Figure-4 shows the plot between adsorbed amount at equilibrium, q_e (mgg^{-1}) and initial concentration of Cd(II) ion. It is evident that q_e increases with increase in concentration. It increases from 1.94 mgg^{-1} (77.6%) at 100 mgL^{-1} to 4.12 mgg^{-1} (65.92%) at 250 mgL^{-1} . The necessary driving force to overcome the mass transfer resistance of Cd(II) ion between the aqueous and the solid phase is possibly provided by the initial concentration of metal ion. The increase in Cd(II) ion concentration also increases the interaction between Cd(II) ions in the aqueous phase and the red mud surface resulting in higher adsorption of Cd(II) for the given mass of red mud¹⁴.

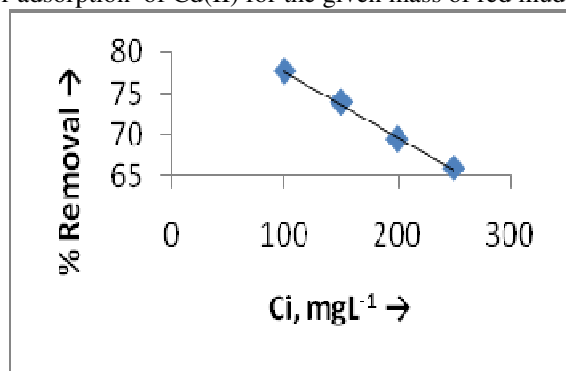


Figure-3
 Effect of initial conc. on Cd(II) adsorption

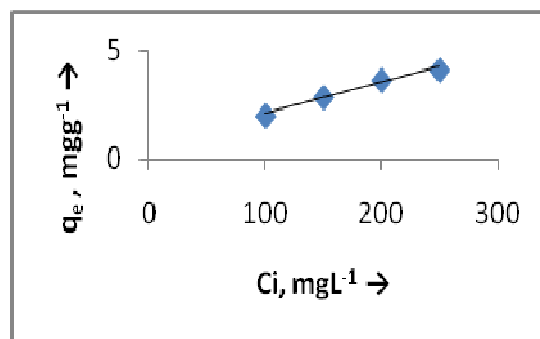


Figure-4
 Effect of initial conc. on Cd(II) adsorption

Effect of contact time: Figure-5 shows that removal of Cd(II) ion by red mud increases with time. The time of saturation (120 min.) is independent of concentration. Adsorption rate is fast initially which may be due to more number of active sites on adsorbent surface. As adsorption progresses, number of active sites decreases and the rate of adsorption slows down¹⁵⁻¹⁶.

Effect of pH: The effect of pH on adsorption of Cd(II) ion on red mud has been shown in figure-6. The amount of Cd(II) adsorbed on red mud increased from 0.74 mgg^{-1} (29.6 %) to 2.28 mgg^{-1} (91.2 %) by increasing pH of solution from 2.0 to 8.0.

Speciation studies¹⁷ have shown that at low pH cadmium remains in the form of Cd^{++} and at higher pH in the form of $\text{Cd}(\text{OH})^+$. It is probable that in acidic medium positively charged surface of adsorbent does not favour the association of cationic adsorbate species. In alkaline medium negatively charged surface offers the suitable sites for the adsorption of Cd^{++} and $\text{Cd}(\text{OH})^+$.

Effect of temperature: Temperature has a marked effect on adsorption. From figure-7 it is evident that adsorption of Cd(II) ion on red mud increases from 1.94 mgg⁻¹ (77.60 %) to 2.32 mgg⁻¹ (92.8 %) by increasing temperature from 303K to 323K

indicating the process to be endothermic. The rate constant of adsorption are 1.5 x 10⁻², 1.9 x 10⁻² and 2.6 x 10⁻² per min at 303K, 313K and 323K respectively which indicate that the rate of adsorption also increases with temperature.

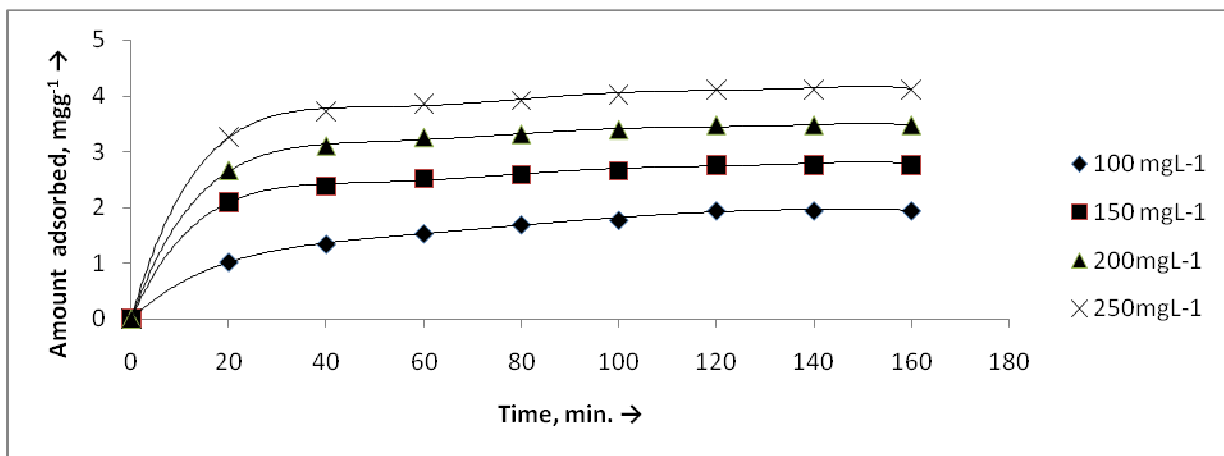


Figure-5
 Effect of contact time on adsorption of Cd(II) ion on red mud

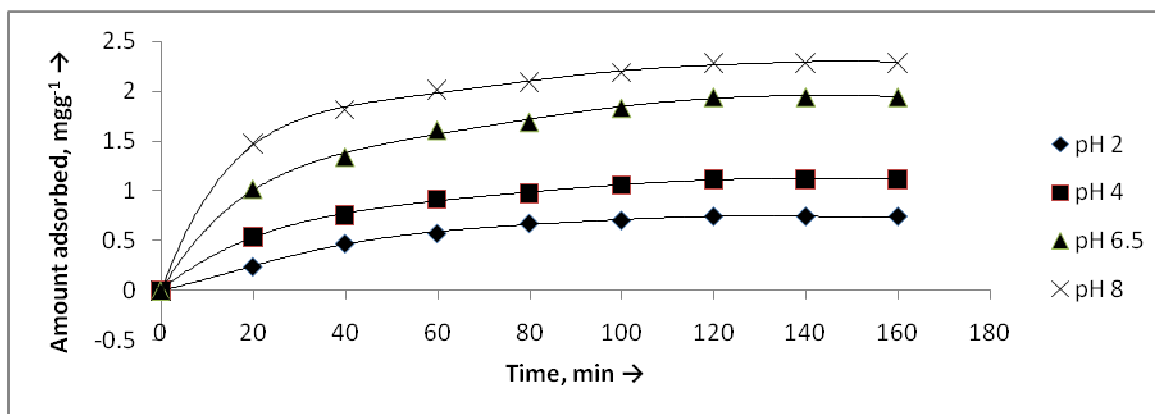


Figure-6
 Effect of pH on adsorption of Cd(II) ion on red mud

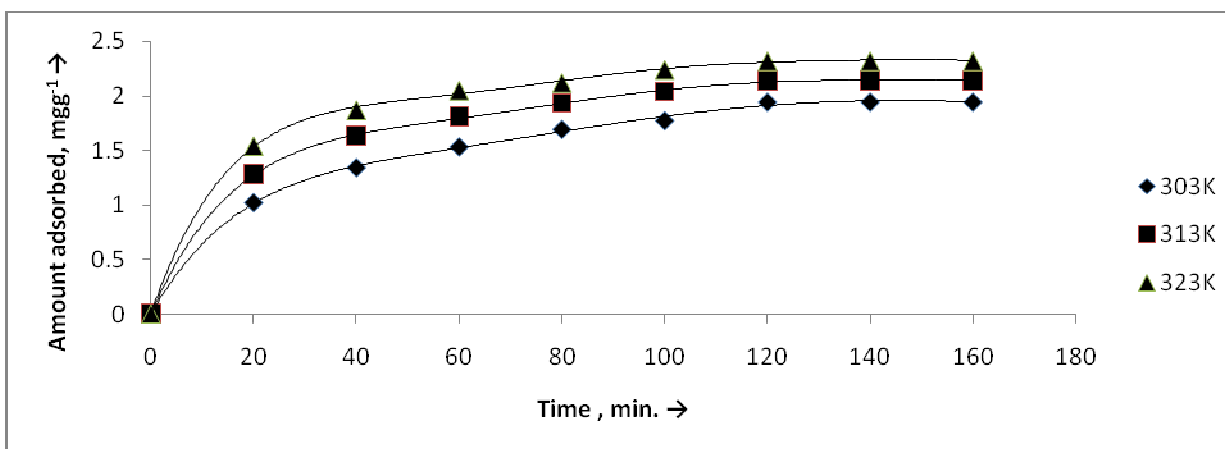


Figure-7
 Effect of temperature on adsorption of Cd(II) ion on red mud

Effect of particle size: Figure-8 shows the effect of particle size of red mud on adsorption of Cd(II) ion. The amount of Cd(II) ion adsorbed on red mud increases from 1.73 mgg⁻¹(69.2%) to 1.94 mgg⁻¹ (77.60 %) by decreasing particle size of red mud from 150 μ to 45 μ. This increase in amount of Cd(II) adsorbed on red mud is due to increase in surface area of red mud particles with decreasing particle size.

Adsorption Isotherm: The linear form of Langmuir isotherm¹⁸ is given as:

$$C_e/q_e = 1/\phi.b + C_e/\phi$$

where C_e (mgL⁻¹) is equilibrium concentration of Cd(II) and ϕ and b are Langmuir constants related to adsorption capacity and adsorption energy respectively. The linear plot of C_e/q_e versus C_e shown in figure-9 suggests that Langmuir isotherms is applicable. From slope and intercept of the straight lines obtained, values of ϕ and b have been calculated and are given in table- 1. The result shows that the values of ϕ and b increase on increasing the temperature.

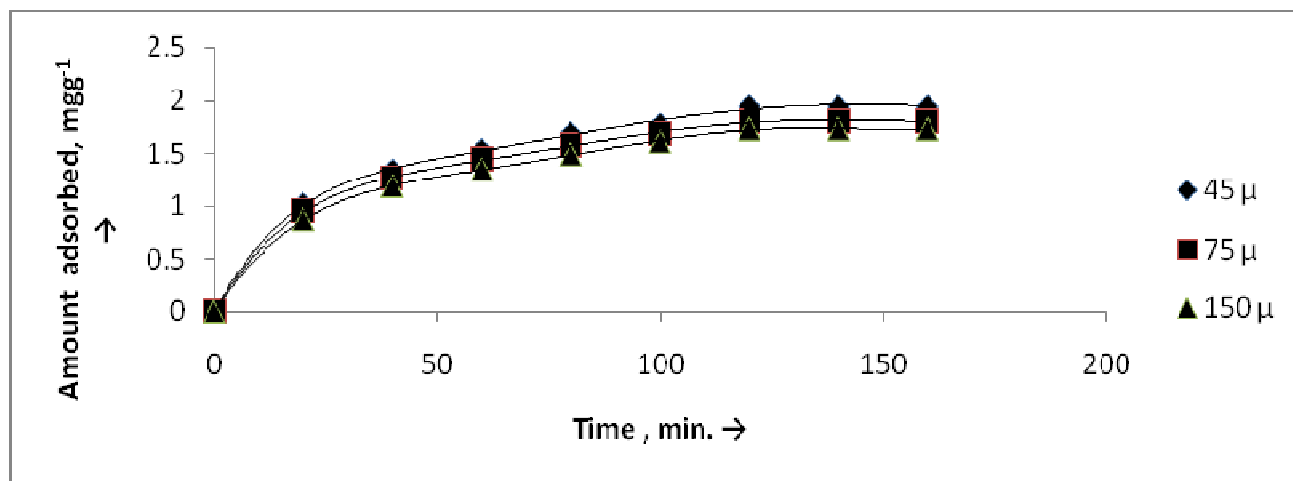


Figure-8
Effect of particle size on adsorption of Cd(II) ion on red mud

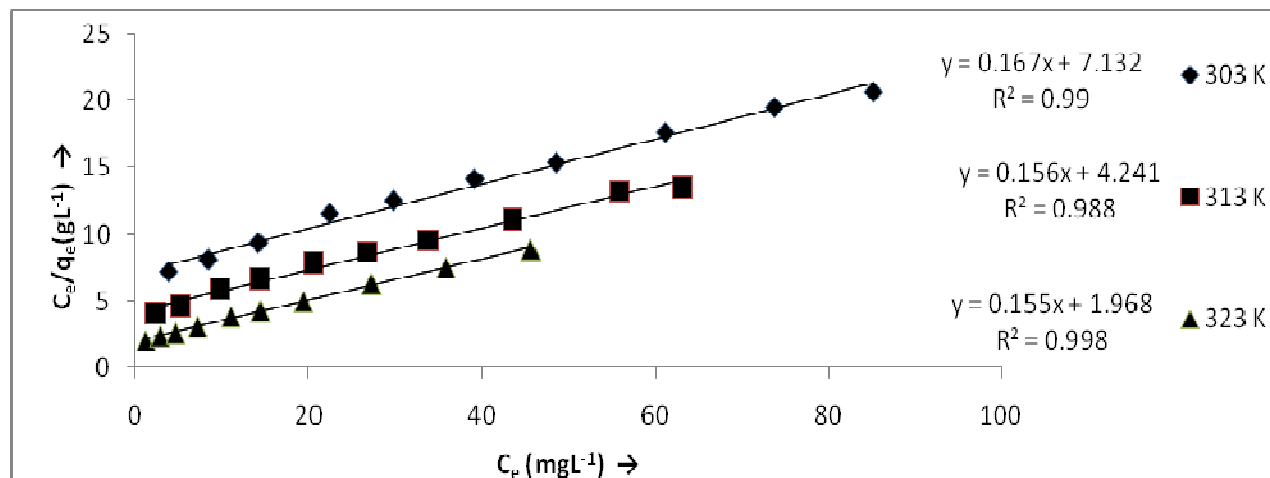


Figure-9
Langmuir adsorption isotherm for the adsorption of Cd(II) ion on red mud

Table-1
Adsorption isotherm constants for adsorption of Cd(II) on red mud

Temp.(K)	Langmuir Isotherm Results			Freundlich Isotherm Results		
	Correlation coefficient, R ²	ϕ	b	Correlation coefficient, R ²	K _f	n
303	0.99	5.99	0.023	0.995	0.313	1.71
313	0.988	6.41	0.037	0.993	0.457	1.76
323	0.998	6.45	0.079	0.975	0.793	1.95

The Freundlich equation¹⁹ has also been used for the adsorption of cadmium (II) on red mud which is represented as:
 $\log q_e = \log K_f + 1/n \log C_e$

where q_e is the amount of Cd(II) ion adsorbed (mg g^{-1}), C_e is the equilibrium concentration of Cd(II) ion in solution (mg L^{-1}) and K_f and n are constants for the adsorption capacity and intensity of adsorption respectively. Plots of $\log q_e$ versus $\log C_e$ has been shown in figure-10 and values of K_f , n and R^2 (correlation coefficient) value have been obtained and given in table-1. Comparing R^2 value shows that both isotherms are applicable. However, experimental data fits better in Langmuir equation.

A dimensionless separation factor (R_L) has been calculated using following equation¹⁹:
 $R_L = 1/1+b.C_i$

where C_i is the initial concentration in mg L^{-1} and b is Langmuir constant (L/mg) related to adsorption energy. It gives important information about the nature of adsorption. If

$0 < R_L < 1$, it indicates the adsorption process to be favourable and if $R_L > 1$ the process is unfavourable. It can also be explained that when $b > 0$, adsorption system is favourable¹⁶. The calculated values are given in table-2. The values $0 < R_L < 1$ and $b > 0$ suggest that the process is favourable.

Adsorption kinetics: The Lagergren first order²⁰, pseudo-second-order²¹ and Intraparticle diffusion kinetic models²² have been used to discuss the adsorption kinetics.

The Lagergren first order kinetic model: The Lagergren first order rate equation is represented as :
 $\log (q_e - q_t) = \log q_e - k_1.t/2.303$

where q_e and q_t are the amounts of Cd(II) adsorbed (mg g^{-1}) at equilibrium and at time t , respectively. K_1 is the Lagergren rate constant (min^{-1}). Plots of $\log (q_e - q_t)$ versus t has been shown in figure- 11. Values of q_e and K_1 at different initial concentrations have been calculated from the slope and intercept respectively . These values have been given in table- 3.

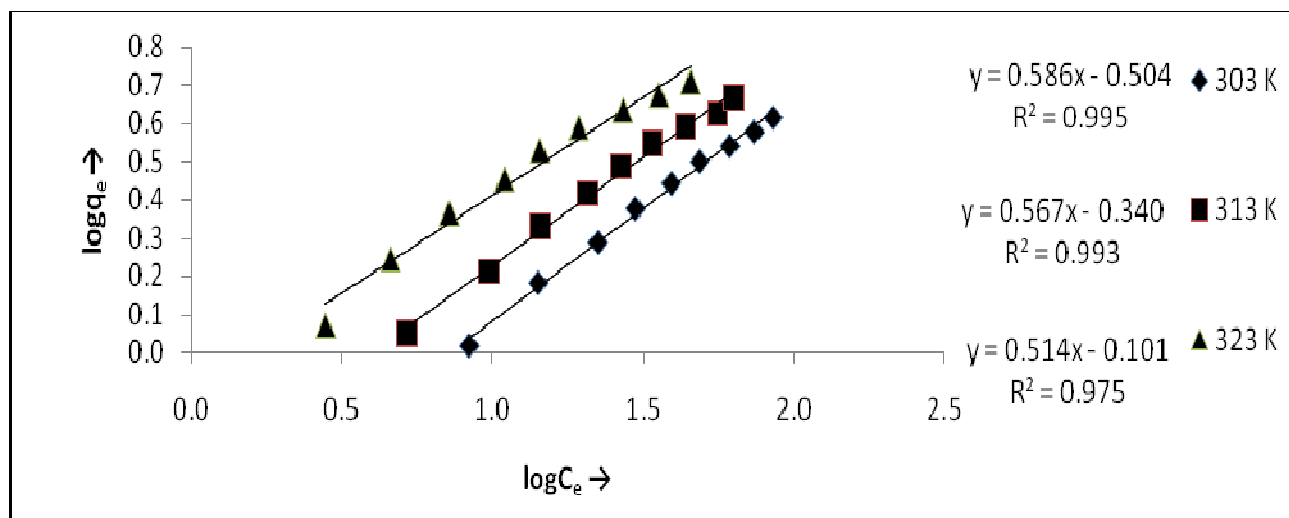


Figure-10
Freundlich adsorption isotherm for adsorption of Cd(II) ion on red mud

Table-2
Dimensionless separation factor (R_L)

----- C_i (mg L^{-1})	R_L		
	303 K	313 K	323 K
25	0.635	0.519	0.337
50	0.465	0.351	0.202
75	0.367	0.265	0.145
100	0.303	0.213	0.113
125	0.258	0.178	0.092
150	0.225	0.153	0.078
175	0.199	0.134	0.068
200	0.179	0.119	0.060
225	0.162	0.107	0.053
250	0.148	0.098	0.048

The pseudo-second-order kinetic model: The adsorption data have been applied to pseudo-second-order kinetic model also .

The equation is represented as

$$t/q_t = 1/K_2 \cdot q_e^2 + t/q_t$$

where K_2 is the rate constant of second order adsorption (g/mg/min.). Plots of t/q_t versus t has been shown in (figure-12). Values of K_2 and q_e have been calculated from the slope and intercept of the graph respectively. These values have been given in table-3.

The Intraparticle diffusion model: The Weber and Morris intraparticle diffusion model is expressed as:

$$q_t = K_d \cdot t^{1/2} + I$$

where I is the intercept which reflects the boundary layer effect and K_d is the intra-particle diffusion rate constant. Plot of q_t versus $t^{1/2}$ has been shown in figure-13. From the slope and intercept the value of K_d and I have been calculated and are given in table-3. If the plot of q_t versus $t^{1/2}$ is linear and passes through the origin then Intraparticle diffusion is considered to be the sole rate-limiting step¹¹. As the linear plots did not pass through the origin, it is evident that intraparticle diffusion is not the only rate limiting step.

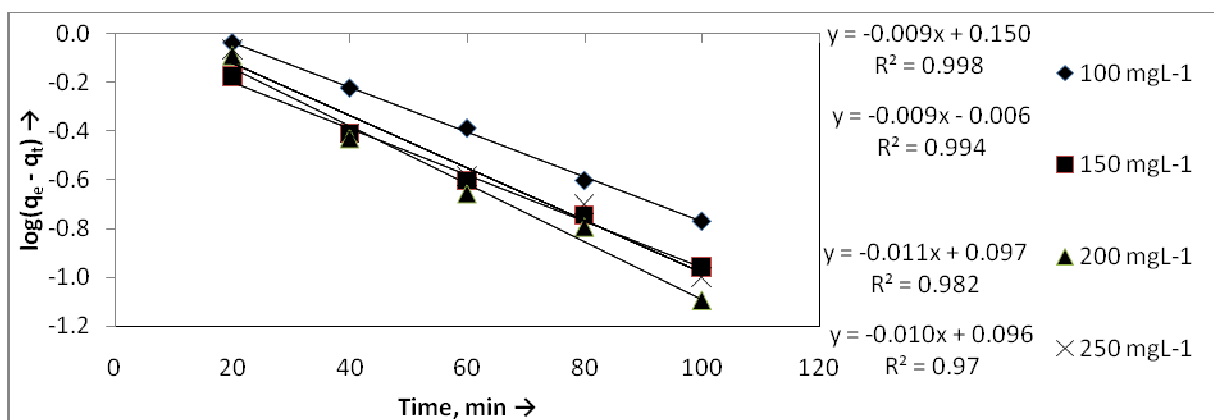


Figure-11
Lagergren first-order kinetic plot for adsorption of Cd(II) ion on red mud

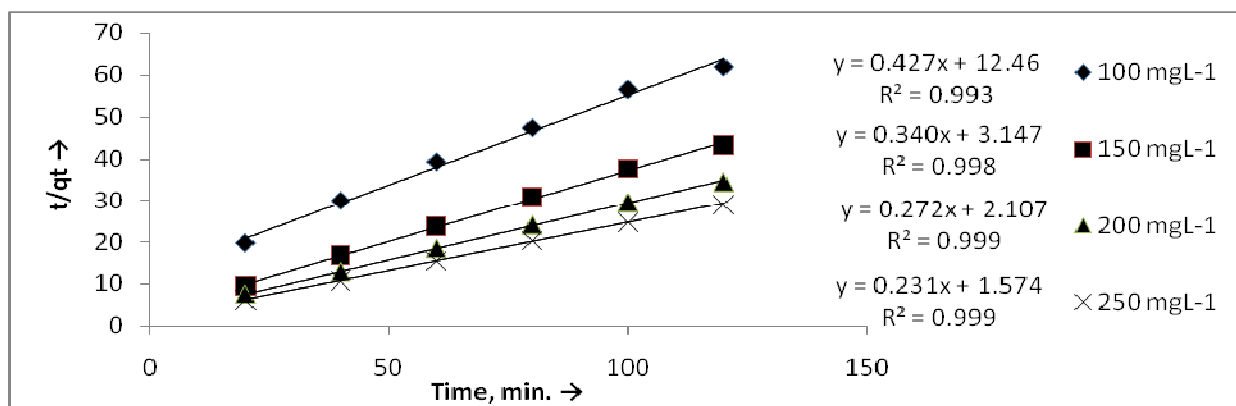


Figure-12
Pseudo-second-order kinetic plot for adsorption of Cd(II) ion on red mud

Table-3
Kinetic parameters for adsorption of Cd(II) ion on red mud

Conc. mgL ⁻¹	Lagergren first order				Pseudo- second- order			Intraparticle diffusion		
	K ₁ min ⁻¹	q _{exp} mgg ⁻¹	q _{cal} mgg ⁻¹	R ²	K ₂ g/mg/min	q _{cal} mgg ⁻¹	R ²	K _d mg/g.min ^{1/2}	I	R ²
100	2.07x10 ⁻²	1.94	1.41	0.998	1.46x10 ⁻²	2.342	0.993	0.136	0.444	0.99
150	2.07x10 ⁻²	2.77	1.01	0.994	3.67x10 ⁻²	2.941	0.998	0.097	1.718	0.969
200	2.53x10 ⁻²	3.47	1.25	0.982	3.51x10 ⁻²	3.676	0.999	0.115	2.263	0.909
250	2.30x10 ⁻²	4.12	1.25	0.970	3.39x10 ⁻²	4.329	0.999	0.121	2.841	0.913

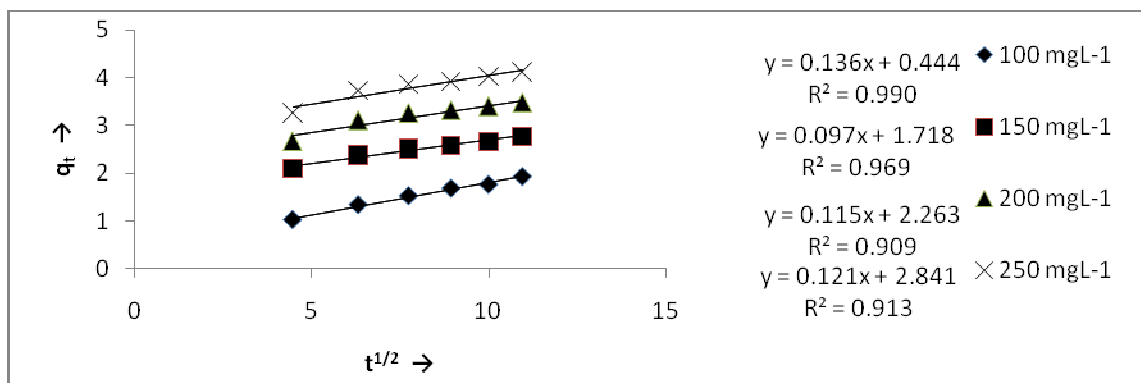


Figure-13
Intraparticle diffusion model for adsorption of Cd(II) ion on red mud

It is evident from table- 3 that the kinetic data are better explained by pseudo-second-order kinetic model as it shows high correlation coefficient ($R^2 > 0.99$) at all the studied concentration in comparison to the other kinetic models. Moreover, $q_{e(cal)}$ values agree better with the experimental data in the case of pseudo-second-order kinetic model. In general the rate constant K_2 decreases with increase in concentration. The reason for this may be the possibility of lower competition for surface active sites of adsorbent at lower concentration. As the concentration of the metal ion increases, the competition for the surface active sites increases which decreases the rate. Other studies also support it²³.

Thermodynamic treatment of the adsorption process: The thermodynamic parameters such as free energy, enthalpy and entropy changes have been calculated using the following equations²⁴.

$$K_c = C_s/C_e, \Delta G = -RT \ln K_c, \log K_c = \Delta S/2.303 R - \Delta H/2.303 RT$$

where C_e is the equilibrium concentration in solution in mgL^{-1} and C_s is the equilibrium concentration on the adsorbent in mgL^{-1} and K_c is the equilibrium constant. The Gibbs free energy, ΔG was calculated from the above equation. The values of ΔH and ΔS have been calculated from the slope and intercept of the plot between $\log K_c$ versus $1/T$ shown in figure-14. All these values are listed in table- 4.

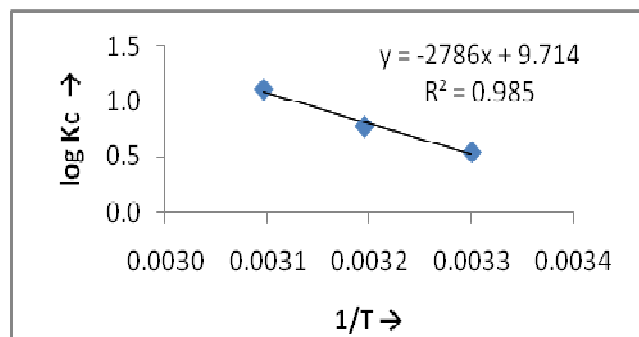


Figure-14
Plot of $\log K_c$ vs $1/T$

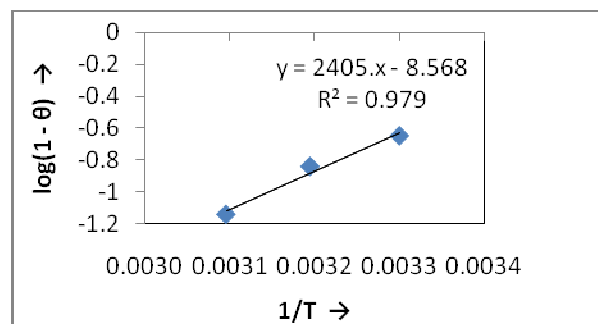


Figure-15
Plot of $\log(1-\theta)$ vs $1/T$

The values of activation energy (E_a) and sticking probability (S^*) have been calculated from the experimental data. They were calculated using modified Arrhenius type equation related to surface coverage(θ) as follows²⁵

$$\theta = (1 - C_e/C_i), S^* = (1 - \theta)e^{-E_a/RT}$$

The sticking probability, S^* , is a function of the adsorbate/adsorbent system under consideration, depending on temperature and should satisfy the condition $0 < S^* < 1$. The values of E_a and S^* has been calculated from slope and intercept of the plot of $\ln(1-\theta)$ versus $1/T$ shown in figure-15 respectively and have been given in table-4.

Table-4
Thermodynamic parameters for adsorption of Cd(II) ion on red mud

Temp. K	ΔG , kJ/mol	ΔH , kJ/mol	ΔS , J/mol	E_a , kJ/mol	S^* , J K mol ⁻¹
303	-3.130	53.34	185.99	46.048	2.70X10 ⁰⁹
313	-4.639				
323	-6.866				

It is evident from table-4 that as ΔG values are negative, the process is spontaneous. Endothermic nature of adsorption is indicated by positive ΔH value. The positive value of ΔS shows the affinity of the adsorbent for the Cd(II) ions. The value of E_a has been found to be 46.048 kJ mol⁻¹ for the adsorption. The

endothermic nature of the adsorption process is supported by positive value of E_a . This is in accordance with the positive values of ΔH . Since $S^* \ll 1$, it indicates that the probability to stick on surface of red mud is very high²⁶.

Mechanism: Speciation²³ of Cd(II) with varying pH has been shown in figure-16.

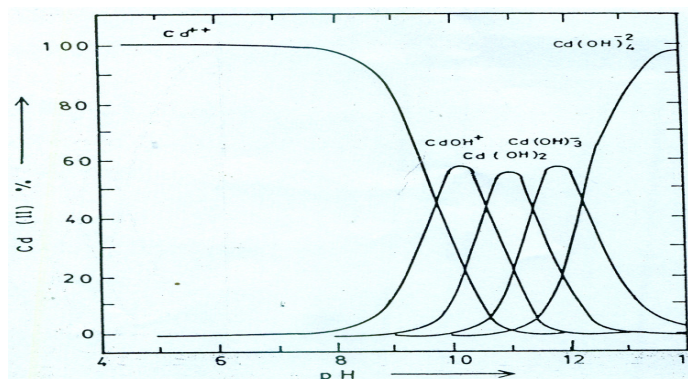
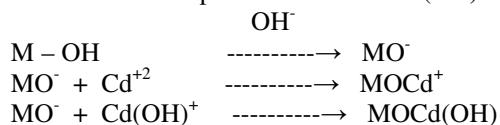


Figure-16
Speciation of Cd(II) with varying pH

It is evident that at lower pH, cadmium is in the form of Cd^{+2} and at higher pH it is in the form of $Cd(OH)^+$. It is probable that in acidic medium positively charged surface of adsorbent does not favour the association of cationic adsorbate species. In alkaline medium negatively charged surface offers the suitable sites for the adsorption of Cd^{+2} and $Cd(OH)^+$ species^{27,28}.



where M represents the adsorbent sites on surface.

Conclusion

It is evident that initial Cd(II) ion concentration, contact time, pH and temperature have marked effect on adsorption. The equilibrium data are best explained by Langmuir adsorption isotherm. Kinetics of adsorption follows second order rate equation. Thermodynamic parameters also favour the adsorption. It is expected that red mud may be used as an efficient adsorbent under suitable conditions.

Acknowledgement

The authors are thankful to DR.Surekha Thakkar, Vice-Chancellor, DR.C.V.Raman University, Bilaspur(C.G.), Sri Shailesh Pandey, Registrar, DR. C.V.Raman University, Bilaspur(C.G.) and DR. A.K.Shrivastava, Principal, K.Govt. Arts & Sc. College Raigarh(C.G.) for providing research facilities and co-operation to carry out the work. One of the authors is thankful to Prof.R.S.Tomar, Director, K.I.T. Raigarh for his co-operation and constant encouragement. We are also

thankful to SAIF, IIT Bombay, for SEM and FTIR analysis of red mud.

References

1. Bhatnagar A. and Minocha A.K., Conventional and non-conventional adsorbents for removal of pollutants from water – A review, *Indian J.Chem.Tech.*, **13**, 203-217 (2006)
2. Karthika C. and Sekar M., Removal of Hg(II) ions from aqueous solution by acid acrylic resins : A study through adsorption isotherms analysis, *I. Res. J. Environment Sci.*, **1(1)**, 34-41 (2012)
3. Singh Dhanesh and Singh A., Chitosan for the removal of chromium from waste water., *I. Res. J. Environment Sci.*, **1(3)**, 55-57 (2012)
4. Samuel P., Ingmar P., Boubia C. and Daniel L., Trivalent chromium removal from aqueous solutions using raw natural mixed clay from BURKINA FASO., *I.Res.J.Environment Sci.*, **2(2)**, 30-37 (2013)
5. Kini S.M., Saidutta M.B., Murty V.R.C. and Kadoli S.V., Adsorption of basic dye from aqueous solution using ACL treated saw dust (*Lagerstroemia microcorpa*): Kinetic, Modeling of Equilibrium, Thermodynamic., *I. Res. J. Environment.Sci.*, **2(8)**, 6-16 (2013)
6. Haq B.I.U., Elias N.B. and Khanam Z., Adsorption studies of Cr(VI) and Fe(II) aqua solution using rubber tree leaves, *I.Res.J.Environment.Sci.*, **2(12)**, 52-56 (2013)
7. Nadaroglu H. and Kalkan E., Removal of cobalt(II) ions from aqueous solutions by using alternative adsorbent and us trial red mud waste material., *Int.J.Phy.Sciences.*, **7**, 1386-1394 (2012)
8. Han S.W., Kim D.K., Hwang I.G. and Bae J.H., Development of Pellet-type Adsorbents for Removal of Heavy Metal Ions from Aqueous Solutions using Red Mud, *J.Ind.Eng.Chem.*, **8(2)**, 120-125 (2002)
9. Kim J.S., Han S.W., Hwang I.G., Bae J.H. and Tokunaga S., A study on removal of Pb⁺⁺ ion using pellet-type red mud adsorbents, *Env.Eng.Res.* **7(1)**, 33-37 (2002)
10. Mobasherpour I., Salahi E. and Asjodi A., Research on the batch and fixed bed column performance of red mud adsorbents for lead removal, *Canadian Chemical Transactions*, **2(1)**, 83-96 (2014)
11. Das B., Mondal N.K., Roy P. and Chatterji S., Equilibrium, Kinetic and Thermodynamic Study on chromium(VI) removal from aqueous solutions using Pistia Stratiotes Biomass, *Chem Sci Trans.*, **2(1)**, 85-104 (2013)
12. John C., Interpretation of Infrared Spectra, A Practical Approach, Encyclopedia of Analytical Chemistry, R.A.

- Heyers (Ed.), *John Wiley & Sons Ltd. Chichester*, 10815 – 10837 (2000)
13. Ekrem Kalkan, et.al., .Bacteria – Modified Red Mud for Adsorption of Cadmium Ions from Aqueous Solutions, *Pol.J.EnvIRON. Stud.*, **22(2)**, 417 – 429 (2013)
 14. Tsai W.T. and Chen H.R., Removal of malachite green from aqueous solution using low-cost chlorella-based biomass, *J Hazard Mater.*, **175(1-3)**, 844-849 (2010)
 15. Sarin V. and Pant K.K., Removal of chromium from industrial waste by using eucalyptus bark, *Bioresource Technol.*, **97(1)**, 15-20 (2006)
 16. Wongjunda J. and Saueprasearsit P., Biosorption of Chromium(VI) using rice husk ash and modified husk ash *Environ Res. J.*, **4(3)**, 244-250 (2010)
 17. Brummer G.W., Importance of Chemical Speciation in Environmental Process (Springer Verlag, Berlin) (1986)
 18. Bello O.S., Olusegun O.A. and Nioku V.O., Fly ash-An alternative to powdered activated carbon for the removal of Eosin dye from aqueous solutions, *Bull.Chem.Soc. Ethiop.*, **27(2)**, 191-204 (2013)
 19. Anirudhan T.S. and Radhakrishnan P.G., Thermodynamics and kinetics of adsorption of Cu(II) from aqueous solutions onto a new cation exchanger derived from tamarind fruit shell, *J.Chem.Thermodynamics.*, **40(4)**, 702-709 (2008)
 20. Lagergren S., About the theory of so-called adsorption of soluble substances, *der Sogennantenadsorption geloster stoffe Kungliga Svenska psalka de Miens Handlingar.*, **24**, 1-39 (1898)
 21. Ho Y.S. and McKay G., The kinetics of sorption of divalent metal ions onto sphagnum moss peat., *Water Res.* **34(3)**, 735-742 (2000)
 22. Weber W.J. and Morris J.C., Kinetics of adsorption on carbon from solution, *J. Saint. Eng. Div. Am. Soc. Eng.*, **89**, 31-60 (1963)
 23. Kumar P.S., Ramakrishnan K., Kirupha S.D and Sivanesan S. Thermodynamic and Kinetic studies of cadmium adsorption from aqueous solution onto rice husk, *Braz.J.Chem.Eng.*, **27**, 347 (2010)
 24. Arivoli S., Hema M., Karuppaiah M. and Saravanan S., Adsorption of chromium ion by acid activated low cost carbon-Kinetic, Mechanistic, Thermodynamic and Equilibrium studies, *E-Journal of Chemistry.*, **5(4)**, 820-831(2008)
 25. Senthilkumar P., Ramalingam S., Sathyaselvabala V., Kirupha D.S. and Sivanesan S., *Desalination*, **266(1-3)**, 63-71 (2011)
 26. Nevine K.A., Removal of direct blue-106 dye from aqueous solution using new activated carbons developed from pomegranate peel: Adsorption equilibrium and kinetics, *J. Haz. Mat.*, **165(1-3)**, 52-62 (2009)
 27. Singh Dhanesh. and Rawat N.S., Bituminous coal for the Removal of Cd rich water, *Ind. J. Chem. Technol.*, **1**, 266-270 (1994)
 28. Singh Dhanesh. and Rawat N.S., Sorption of Pb(II) by bituminous coal, *Ind. J. Chem. Technol.*, **2**, 49-50 (1995)