

# Analysis of Energy Efficiency Improvement by Different Methods in Industrial Sector

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#### **Abstract**

Securing energy demand for next generations is one among the foremost challenges aspects facing any sustained development plans, because of the growing electrical energy demand. within the alternative energy field, the primary star thermal station of one hundred forty MW with a star share of twenty MW victimization parabolic trough technology was started the initial work since the first of Gregorian calendar month with calculable total energy generated of 852GWh/year. Industrial energy potency is one among the foremost vital means that of reducing the threat of accrued warming. a better use of electricity than their European competitors, and accrued energy prices because of increasing energy costs in Swedish trade have negative impacts on results and fight. Of nice importance area unit so totally different means that that promote energy potency like industrial energy policy instruments. However, price effective energy potency measures aren't perpetually undertaken. so as to formulate and adopt correct industrial energy end-use polices, it's so of importance to spot the barriers that inhibit the implementation of efficient energy potency measures. it's conjointly of importance to spot the factors that promote the implementation. The aim of this paper is to research industrial energy systems and a lot of specifically study factors that promote or inhibit energy end-use potency in Swedish industrial firms.

**Keyword**: Energy efficiency, power factor correction.

### Introduction

Increased warming ensuing from the employment of fossil fuels is motility a significant threat to the surroundings. Energy potency Action set up (NEEAP). From the industry's perspective, the adoption of demand facet policy instruments just like the ETS can possibly end in higher European energy costs that on the one hand can encourage the trade to require actions toward accrued energy potency however on the opposite hand might result in competitive disadvantages compared to industries outside Europe. For the Swedish trade, energy costs have up considerably in recent years. Between 2000 and 2006 electricity costs in Swedish trade virtually doubled and oil costs rose by regarding seventy p.c. The electricity value will increase were partially because of the liberalisation of the eu electricity markets because the liberalisation has caused the domestic markets to converge and Kingdom of Sweden has for an extended time enjoyed one among all-time low electricity costs in Europe (EEPO, 2003). whereas the oil value will increase might not produce competitive disadvantages exclusively for Swedish trade, the electricity value will increase possibly can, as this can be significantly associated with the Swedish industries and also the incontrovertible fact that the traditionally low electricity costs have resulted during a higher use of electricity than their European competitors in several Swedish industrial sectors. Trade is that the major user of energy in fashionable society, accounting for roughly four-hundredth of ultimate energy use. Coal or oil area unit heavily used, particularly by primary trade and producing and refinement. Gas is getting used progressively to interchange coal as a result of it's a cleaner fuel manufacturing less impact on the surroundings. Electricity is merely a minor part of business energy use though its use in driving electrical motors is incredibly vital<sup>1</sup>.

# Importance of energy

Industrial energy potency is one among the foremost vital means that of reducing the threat of accrued warming. A better use of electricity than their European competitors, and accrued energy prices because of increasing energy costs in Swedish trade have negative impacts on results and fight. Of nice importance area unit so totally different means that that promote energy potency like industrial energy policy instruments. However, price effective energy potency adopt correct industrial energy end-use polices, it's so of importance to spot the conjointly of importance to spot the factors that promote the implementation. The aim of this paper is to research industrial energy systems and a lot of specifically study factors that promote or inhibit energy end-use potency in Swedish industrial firms<sup>1</sup>. The major opportunities for energy saving exist inside the commercial and residential sectors and international expertise has shown that these sectors area unit alert to the activities of sustained and well targeted info programs. Important savings are often achieved not through a comparatively little range of direct comes however through the stimulation of widespread replication activities across the country. The economical use of energy within the industrial

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sector can abate the rise in energy demands and reduces waste, resulting in price savings to individual website and scale back price at the national level. It's envisaged that energy conservation are going to be the core of energy coming up with and might be thought of as a replacement supply of energy aiming at reduction of specific energy consumption, mobilization the employment of renewable energy resources and use of efficient/ clean technologies, taking into thought the approach and means that of products production furthermore because the emission management<sup>3</sup>.

# The major factor which use energy

**Manufacturing:** This includes the process of primary resources into client product. Mineral processing, oil processing and chemical producing area unit some areas of energy use wherever extensive savings can be created. Such activities typically occur within the industrial zones of major cities<sup>1</sup>.

**Power Generation:** The ability generation business could be a large user of fossil fuels and accounts for over five hundredth of international gas emissions. several power stations area unit terribly inefficient and there area unit sturdy economic and environmental incentives to save lots of energy within the power offer business. Most cities have power stations and these area unit typically a reason for pollution furthermore<sup>4</sup>.

**Mining:** This can be a primary business that usually happens outside cities, typically in remote components of the country. Energy intensity is high in most mining operations however there's an incentive to save lots of energy as a result of energy wastage is mirrored within the price of the minerals<sup>3</sup>.

**Agriculture:** Another major user of primary energy that takes place in rural areas and is basically on the far side the scope of town governments to influence it.

**Construction:** Could be a modest user of energy, notably liquid fuels as a result of this activity typically takes place at sites wherever electrical power isn't pronto out there. Extensive savings area unit out there during this sector as a result of there's typically an over sized quantity of wastage in construction activities the most focus can so get on energy savings in producing and power generation as these area unit the most important users of business energy in cities<sup>4</sup>.

# **Energy Auditing in Industry**

Energy auditing in business takes an identical approach to audits undertaken within the industrial sector and can usually involve: i. An analysis of existing energy consumption records to work out wherever, however and the way abundant energy is getting used within the plant. it'll additionally obtain to spot trends in consumption knowledge. ii. A practice audit that documents wherever the most areas of energy consumption exist at intervals the plant. This section can establish any obvious areas

of wastage along with the foremost promising areas for potential savings. iii. Detailed analysis phases which can take the information obtained within the previous 2 phases and prepare careful plans for energy savings choices. These plans can embrace details on the energy use and price of every stage of the assembly method furthermore as cost accounting and expected payback periods of the varied energy saving choices planned<sup>2</sup>.

# **Energy use in industry**

Industrial sector energy consumption varies from half-hour to seventieth of total energy employed in some designated countries as reported within the literatures. A sizeable quantity of energy is employed in producing cement. so focus ought to lean on the reduction of energy and energy connected environmental emissions regionally and globally. It had been reported that this section of business consumed concerning twelve-tone music of total energy in Asian country and V-day of total consumption in Islamic Republic of Iran. It's vital to notice that industrial energy consumption differs considerably from that of alternative sectors, notably residential and industrial<sup>5</sup>.

**Electricity:** The industrial sector is comparatively less keen about purchased electricity than the commercial and residential sectors since it produces a big fraction of its own power through direct fuel inputs and a few industries, through co-generation. A sort of co-generation is combined heat and power (CHP), that produces thermal and electrical energy from one fuel supply.

**Fossil oil product:** fossil oil products represent a bigger fraction (of industrial of industriallof business) energy inputs than those of the commercial and residential sectors. However, an over sized fraction of consumption isn't for fuel use, however rather as staple for fossil oil processing and chemical producing<sup>6</sup>.

**Natural gas:** Within the industrial sector, fossil fuel represents a big fraction of total energy consumption than for alternative sectors. Additionally to fuel use, fossil fuel is additionally a very important staple in industries like chemical producing and fossil oil processing.

**Coal:** Despite being a very important fuel supply for a few industries, the employment of coal by the economic sector has declined steady since 1950 (when it had been the biggest fraction of business fuel inputs) to a comparatively little fraction of business fuel inputs nowadays<sup>7</sup>.

## **Methods for Energy Savings in business**

The methods for achieving energy savings in business area unit quite completely different to those for many alternative sector. Business is usually receptive efforts to chop its energy prices however it's less possible to be interested in restrictive measures that increase its operational prices. The technical choices out there for energy savings within the industrial sector area unit as

numerous because the industries themselves. However, they mainly revolve round the saving of energy in areas such as:

**Compressed air system:** Compressed air is perhaps the foremost overpriced type of energy utilized in an works attributable to its poor potency. Typically, potency from begin to finish use is around 100 percent for compressed gas systems. attributable to this unskillfulness, if compressed gas is employed, it ought to be of minimum amount for the shortest doable time<sup>8</sup>.

**Lighting system:** Lighting is employed either to supply overall close light-weight throughout the producing storage and workplace areas or to supply low bay and task lighting to specific areas. High-intensity discharge (HID) sources ar used for producing and storage areas, as well as metal salt, air mass metallic element and mercury vapor lamps. Fluorescent lamps, compact fluorescent lamps (CFL) and incandescent lights ar generally used for task lighting and offices<sup>7</sup>.

**Power issue improvement:** Power issue could be a live of however effectively you're exploitation electricity at your geographical point. Low power issue is pricey and inefficient. several utility firms charge massive industrial and industrial customers an extra fee once power issue is a smaller amount than a definite worth that determined by theelectric company, 0.92 in Palestine. Low power issue conjointly reduces AN electrical system's distribution capability by increasing current flow and inflicting voltage drops. Power issue correction is achieved by the addition of capacitors in parallel with the connected motor or lighting circuits and might be applied at the instrumentation, distribution board or at the origin of the installation<sup>2</sup>.

**Heat recovery:** As much as eighty to ninety three of the electricity employed by an industrial compressor is reborn into heat. In several cases, a heat recovery unit will recover fifty to

ninetieth of the offered thermal energy for area heating, process heating, water heating, makeup air heating, boiler makeup water preheating, industrial drying, industrial cleansing processes, heat pumps, laundries or preheating aspirated air for oil burners. Implementing this live recovers up to twenty of the energy utilized in compressed gas systems annually for area heating.

## **Discussion**

Energy-intensity indicators enable gain insights into energy potency levels in numerous sectors of the economy and higher perceive the approach every structure in every sector affects energy use. The ways are comparatively simple to use, and generally want information that's without delay offered. They're conjointly fairly cheap policy tools; provides a heap of knowledge with comparatively very little bother. However, this data (depending, of course, on the breadth and depth of the actual analysis) tends to be terribly general. Given the complexities related to mitigating world emissions and also the enormity of potential prices related to implementing resource conservation programs, data is essentially low. Most significantly, these indicators don't address prices related to energy conservation or carbon dioxide mitigation measures. Suggesting technological changes or inducement structural changes is unlikely to lead to a undefeated reduction in resource use. For a undefeated programmed data regarding prices of implementing the measures and short- moreover as long-term social prices they generate. scrutiny marginal prices of various mitigation measures with marginal prices accorded by those measures could be a terribly necessary a part of electing the methods which will really succeed. Bottom-up, empirical estimations of marginal prices of abatement choices, like those generally provided by policy simulation models, ar far better suited to judgment the real effectiveness of potential mitigation choices since they take under consideration prices, feedback mechanisms, worth and non-price effects, moreover as technological and structural changes<sup>6</sup>.

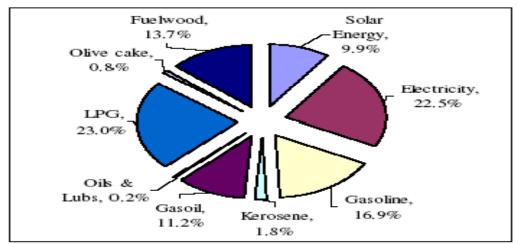


Figure-1
Breakdown of ultimate consumption of energy in 2003 by supply of energy

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#### **Conclusions**

The study shows that Republic of India still contains a highenergy intensity in producing. This doesn't essentially mean that producing has very cheap energy potency, however rather that there square measure structural variations that might not be isolated at integrating level. Low energy costs and highenergy intensities altogether sub-sectors lead United States of America to believe that there's a big potential for energy savings in Indian producing industries. In an exceedingly longer time perspective, the electricity intensive industries might need to face high market costs. With costs of fuel on rampage, electricity and renewable energy might stand out as a beautiful different. This study on physical intensity indicators is certain to supply answers for policy-makers. The enlarged use of physical intensity indicators rather than economic intensity indicators might also offer policy-makers additional info, since a gain in energy productivity (which can be shown by associate economic intensity indicator) doesn't essentially equal a resource gain. Temperature change policy-makers square measure seemingly to be additional involved with the latter. Such indicators supply insight into however industrial activity affects energy use (and so greenhouse gas emissions). Comparisons across sectors of energy intensity square measure helpful for providing analysts of however well/poorly countries do with regard to energy potency. Very often, the conclusions from such studies recommend that a selected country should implement additional measures to boost energy potency. It additionally shows that however the country is intense relatively larger amount of fossil fuels per ton of output creating it more durable to realize emission targets. Hence, energy intensity indicators square measure helpful in gazing macro elements that drive changes in energy use providing energy analysts with a broad sense of however energy potency is dynamic within the economy. They're additionally vital of specific trade agencies that will wish to trace energy changes in sure sub-sectors and industries. Since the demand for energy services grows quicker than energy potency enhancements, energy conservation police alone cannot address growing energy demand. There's a desire for restructuring in energy-intensive industries. Within the

context of temperature change, energy intensity indicators will indicate wherever future analysis ought to be targeted upon.

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